APPROVED BY: E. L. Watts JOE

SUPERCEDES SPECIFICATION DATED: 1/06/91

CIGARETTE SPECIFICATION

STOCKTON STREET
PARLIAMENT 100 REGULAR (& LTS) CHARCOAL SP - SPECIAL TIPPING
BRAND CODE-0500 (STD)(ST)

EFFECTIVE DATE: 11/25/91
STANDARD PRODUCTION
SPECIAL TIPPING

APPLIES TO EXPORT FORMULAS: 27 76 90 92 93 122 176 222

CIGARETTE LENGTH	:	98.5	MM	FTC TAR	:	11.5 MG/CIGT	11.0 - 12.4
TOBACCO ROD CIRCUM.	:	24.80	MM				
TOBACCO ROD LENGTH	:	68.5	MM				
FILTER LENGTH	:	30.0	MM				
TIPPING LENGTH	:	36.000	MM				
TOTAL R.T.D.	:	4.70	IN. H2O				
DILUTION TARGET	:	33.0 +/-	5.0 %				

TIPPING PAPER : 72MM X 2700M WHT SGL PPT KC TYPE C 11-656-A NOT PRE-PERF.

GLUE ROLLER/ TIPPING INFORMATION : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG - BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
MAXSL-DILUTED 27.00 MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A

SEAM ADHESIVE : NATIONAL 25-1088 PVA 61-210-A

STD. FILLER - PACK O.V.: A0500 - 13.10% PARLIAMENT CHARCOAL SP (FTB: 13.25%)
*** NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION ***

CIGARETTE PAPER : 27.25MM X 6700M 46CU/0.6%(K/D110-6/E751) 10-705-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A
: MARLBORO BLACK #1-376 (MARK 8) 60-906-A

PRINT DIE : MACHINE NUMBER

2057660553

REASON FOR CHANGE : EXPORT FORMULA 176 (TURKEY DUTY FREE - AIRLINES)
: ADDED TO 0500(STD)(ST) CIGT SPEC. PREVIOUSLY, THIS
: EXPORT FORMULA WAS PRODUCED W/0500(STD) CIGT SPEC.
: NO OTHER CHANGES.

PREPARED BY : ALLYSON M. MILBURN
PREPARATION DATE : 11/22/91

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APPROVED BY: E. L. Watts

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